

# FORMS, AND ALL IT FORMS.

## CYLINDRICAL DIES

### Types of Form Dies:

#### HELICAL & ANNUAL

- In - Feed [Plunge]
- Through - Feed
- Double Taper

### Form Die Material:

#### ALL Tool Steels

With or Without Coating  
[D2, M2, M4, M42, Etc.]

### Inside Diameter:

- Counterbore
- Key
- Spline

### Form Die Size:

- Up to 8" Diameter-  
Any Standard Width
- 8"-12" Max Diameter-  
Consult Factory

### Forms:

- All Standard Thread Forms
  - UNR, UNJ, ACME, Buttress,  
Worm
  - NPT, NPTF, BSPT, BSPP
  - MA Thread
  - Knurls
- [Standard, Diamond & Conical]
- Full Spectrum of Special  
Forms

### Edge Finish:

- Standard | 30°, 45°, 60°
- Special Radius Run Out or  
Custom Angles

**MADE IN THE USA**

**CJWinter**  
Machine Technologies

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CJWinter Machine Technologies manufactures the premier line of thread rolls, thread rolling attachments, specialty dies, cylindrical dies and tooling for Multi-Spindle, Cylindrical Rolling and CNC machines. CJWinter has proven that speedy delivery, flawless quality and competitive prices can all be delivered simultaneously. Our team of dedicated engineers focuses on solving every customer's thread rolling and metal forming challenge. *Our specialty is providing superior products in the industries shortest lead time.*

### From CJWinter Machine Technologies, You Get:

- Half a century of leading-edge service to the machining industry.
- Individual attention.
- Superior service.
- Flexibility.
- Meticulous attention to detail.
- Innovation and quality.
- Every one of our sales staff is equipped with intensive hands-on training and experience. They understand what you need, and are able to customize jobs to meet your exact specifications.

### We Don't Have Customers. We Have Partners.

We know the secret to good business; from your smallest order to your largest project, our success depends on your success!

### CJWinter Machine Technologies Provides:

- Innovation and know how that makes your life a lot easier.
- Instant access to engineers who will work with you on part design and specifications.
- Value added to every step of your transaction, from knowledgeable sales staff up front to our unbeatable after-sale support.
- Customization of almost every product, down to the smallest thread roll, built specifically for you, to your specifications, to meet your needs.

